



CHAMPION RP STAMPING OILS

Champion RP Stamping oils are premium rust-preventive oil-based lubricants which provide a protective film for stamping and other metal processing where extreme-pressure oil is recommended. These oils contain highly refined and hydrotreated mineral base oils, as well as premium rust-preventive and extreme-pressure additives to provide excellent thin-film lubrication in stamping applications.

- Chlorine and PCA-free formula improves operator safety
- Highly refined base oils form effective thin-films at wider operating temperatures
- Active extreme-pressure protection improves work piece quality and tool life
- Alkylated rust preventive protects quality finishes from rust and oxidation

These oils contain active sulfur extreme pressure agents and are not recommended for use with soft metals or yellow metal alloys such as copper, bronze, tin and lead.

Typical Properties:

| | |
|--------------------------------|-------------|
| | 4213 |
| API Gravity | 28.42 |
| Lbs/US Gallon | 7.37 |
| Kinematic Viscosity @ 40C, cSt | 6.21 |
| Kinematic Viscosity @ 40C, SUS | 46.2 |
| Flash Point | 170° F |

