

CHAMPION TRANSFORMER OIL is a very high quality, highly refined oil designed to meet the requirements of most major manufacturers of electrical equipment. It is manufactured using the highest level of laboratory control, thus assuring the finished product to remain well within the specifications necessary for transformer oil. It meets the requirements of ASTM D3487-88.

CHAMPION TRANSFORMER OIL is inhibited and can be used where higher than normal operating conditions exist and where oxidation could be a problem. It is marketed only in sealed 55 gallon drums in order to assure that it remains within specifications.

TYPICAL SPECIFICATIONS TYPE II

| PHYSICAL PROPERTIES Aniline Point, ° C Color | ASTM METHOD 611 1500 | MIN. 63 | MAX. 84 0.5 | TYPICAL 72 0.3 |
|---|----------------------------|-------------------|--------------------------|-----------------------------|
| Flash COC, Deg. ° C Interfacial Tension | 92 | 145 | | 152 |
| @ 25 ° C, dynes/cm | 971 | 40 | | 44 |
| Pour Point,Deg. ° C | 97 | | -40 | -50 |
| API Gravity @ 60° F | 1298 | | | 27.2 |
| Specific Gravity 15 C/15 C | 1298 | | .91 | 0.89 |
| Viscosity | | | | |
| cSt @ 100° C | 445 | | 3.0 | 2.6 |
| cSt @ 40° C | 445 | | 12.0 | 10.7 |
| Visual Appearance | 1524 | Bright & Clear | | |
| CHEMICAL PROPERTIES | | | | |
| Antioxidant Content, Wt % | 2668 | | .08 | .06 |
| Corrosive Sulfur | 1275 | None | None | None |
| Moisture, ppm | 1553 | | 35 | 10 |
| Neutralization No., | o= / | | | |
| mg KOH/g oil | 974 | | .03 | .002 |
| Oxidation Stability | 0140 | 405 | | 000 |
| Rotating Bomb, min. | 2112 | 195 | | 222 |
| PCB Content, ppm | 4059 | INO | n-Detectable | |
| ELECTRICAL PROPERTIES | | | | |
| Dialectric Breakdown Voltage @ 60 Hertz | | | | |
| Disc Electrodes, KV | 877 | 30 | | 39 |
| Dialectric Breakdown Voltage | - | 30 | | 39 |
| Impulse, 25° C, KV | | | | |
| Needle negative to | | | | |
| Sphere grounded, 1-inch ga | o 3300 | 145 | | 173 |
| Power Factor, 60 Hertz | 5500 | 145 | | 175 |
| 25° C, % | 924 | | .05 | .02 |
| 100° C, % | 924 | | .30 | .02 |
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| Available in: #4209A - 55 gal | | | · | |
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| 4209 EFFECTIVE 0399 | | | | |

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