



**#4196  
SUPER GRADE  
CUTTING OIL**

**CHAMPION SUPER GRADE CUTTING OIL** is a light colored, low odor extreme pressure cutting oil containing active sulphur. It is suitable for a wide range of cutting oil applications including difficult to machine or severe machining operations. It also contains a fatty additive which increases the oil's wetting and oiliness characteristics.

**CHAMPION SUPER GRADE CUTTING OIL** imparts excellent lubricity and extreme pressure properties which means longer tool life and reduced chip to tool welding. It provides superior surface finish while giving corrosion and rust protection to the machine and parts manufactured.

**CHAMPION SUPER GRADE CUTTING OIL** can be used for cutting, grinding, machining, honing and other metal working applications.

#### **TYPICAL SPECIFICATION**

<b>Product Code</b>	<b>4196</b>
Gravity API @ 60° F	30.6
Viscosity	
cSt @ 40 ° C	34.1
cSt @ 100 ° C	6.1
Viscosity Index	98
Pour Point ° F	10
Flash Point ° F	420

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Available in:

#4196A - 55 gallon  
#4196D - 5 gallon

4196

EFFECTIVE 0598